



Material - ASTM B147-8A

Standard Specification for Copper Alloy Sand Casting for General Applications

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B147 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.500 - 1.500	As-Cast	
Iron	Fe %	0.400 - 2.000		
Manganese	Mn %	0.100 - 1.500		
Ni + Co	Ni% + Co%	1.000 max.		
Lead	Pb %	0.400 max.		
Tin	Sn %	1.000 max.		
Zinc	Zn %	36.000 - 42.000		
Copper	Cu %	55.000 - 60.000		
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-	-	-	Mechanical Properties Tensile Strength in Mpa 448 min. Yield Strength in Mpa 172 min. Elongation in % 20 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C86500	UNS	USA	Rod, Bar, Tube and Shapes
SB-505 C86500	ASME	USA	Casting
SB-584 C86500	SAE	USA	Casting
C86500	SAE	USA	Casting
CA865	SAE	USA	Casting
SAE 43	SAE	USA	Casting
C86500	AS	Australia	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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